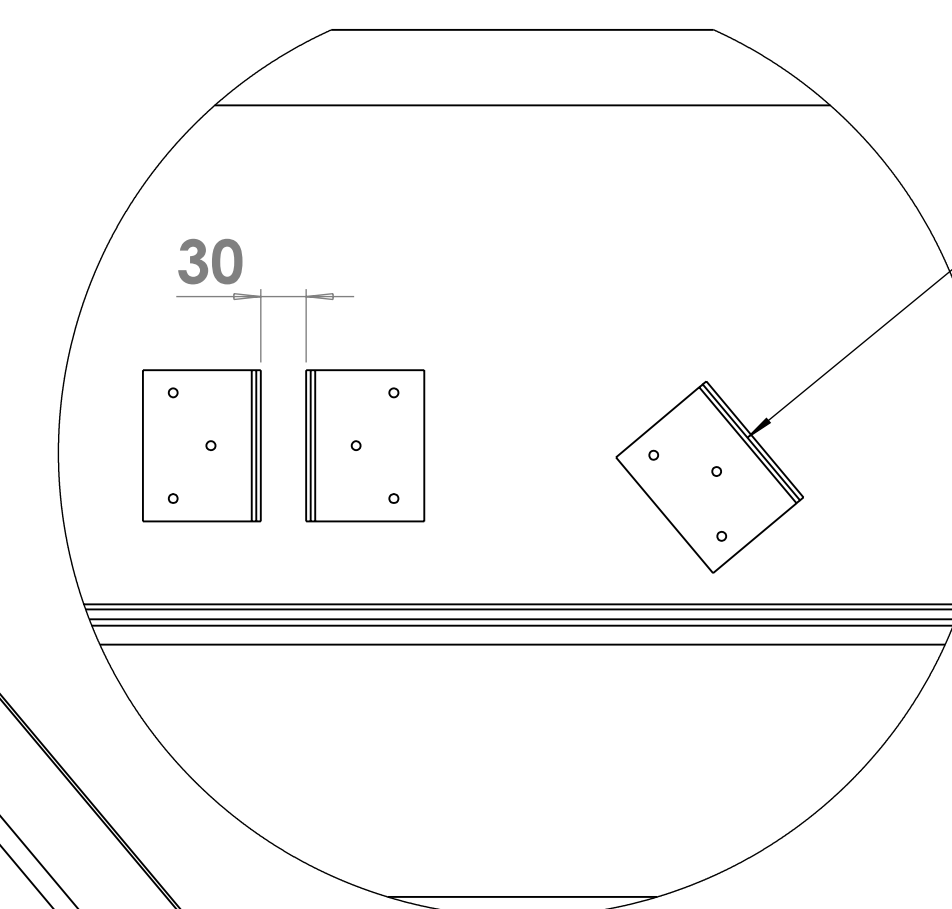
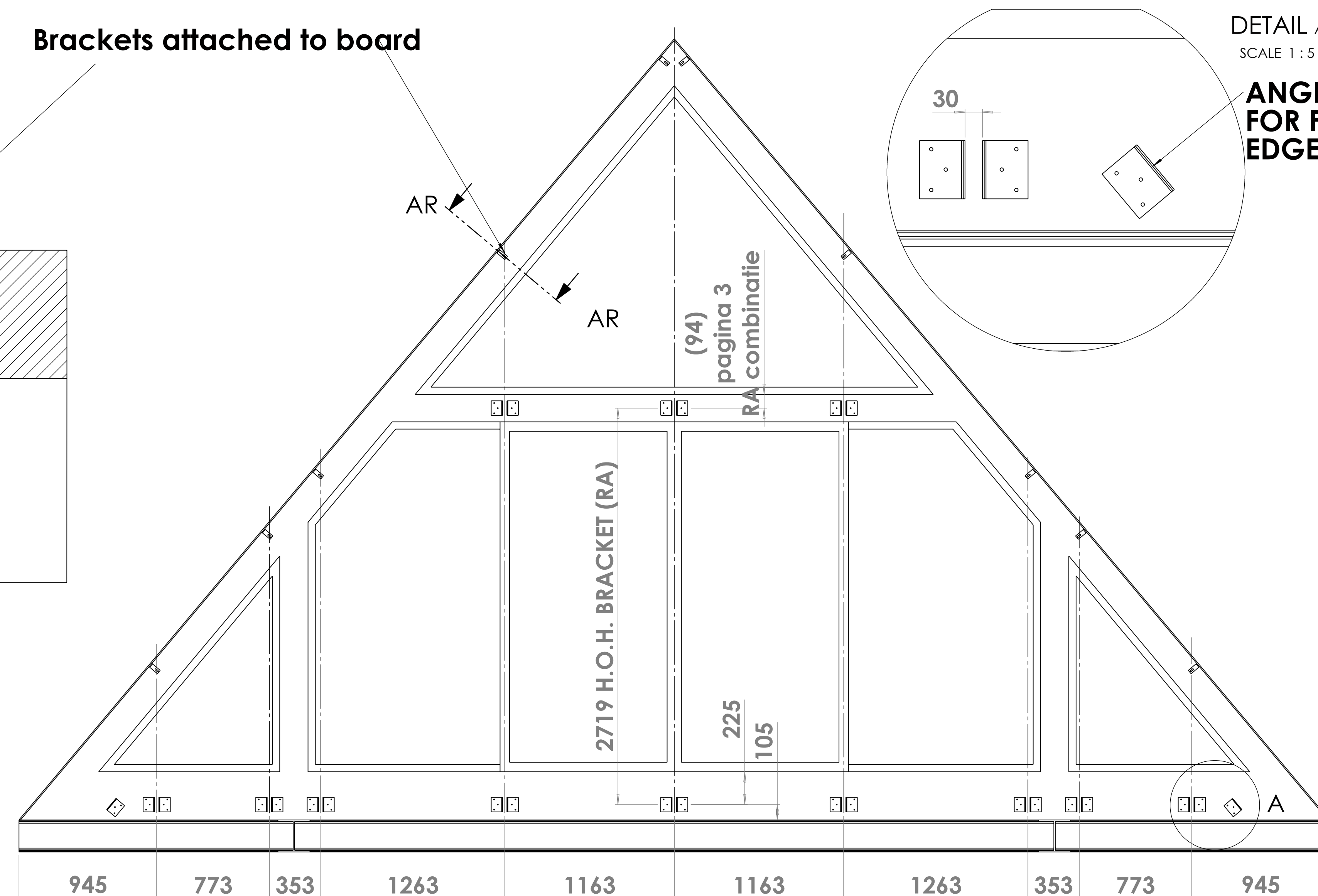
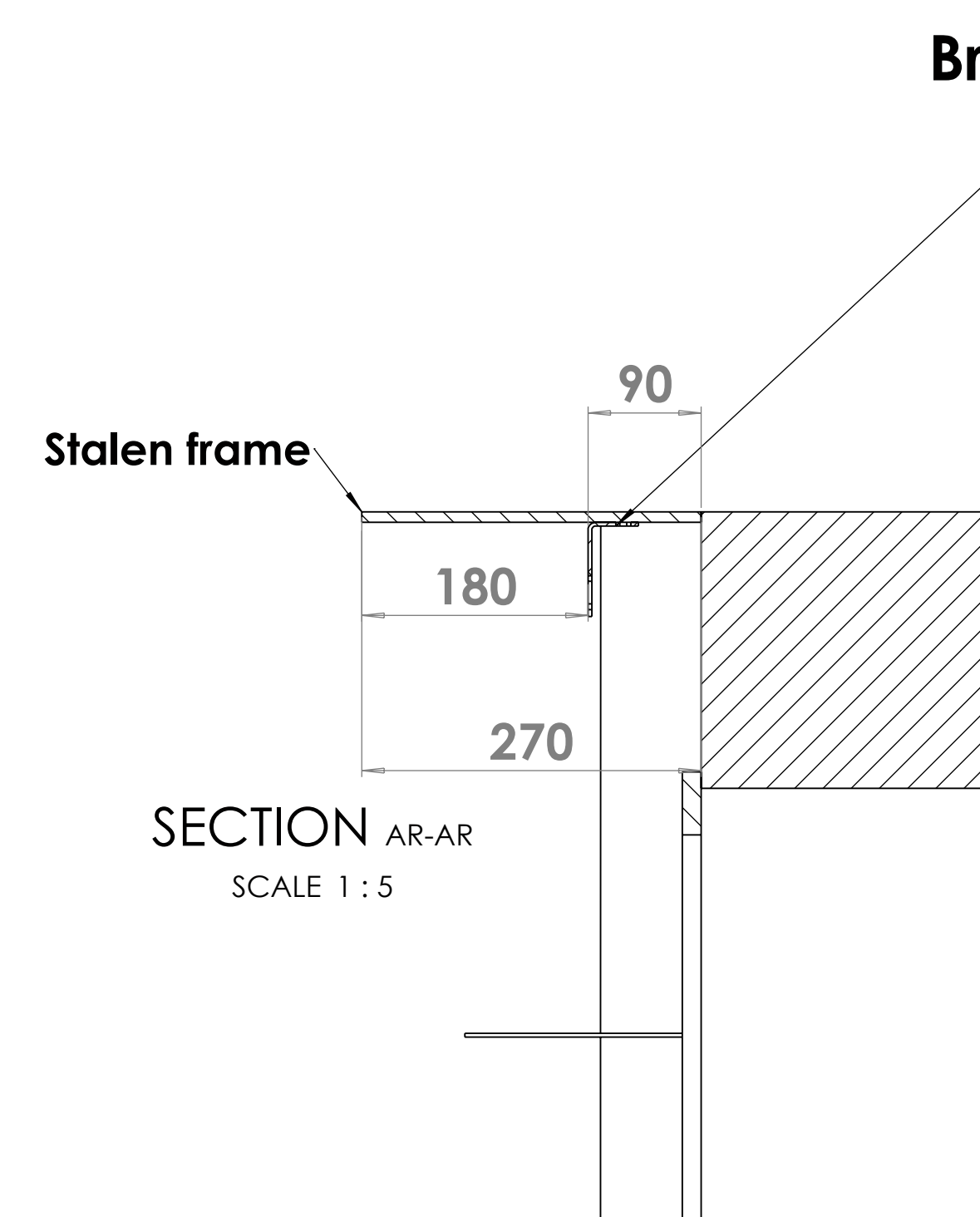
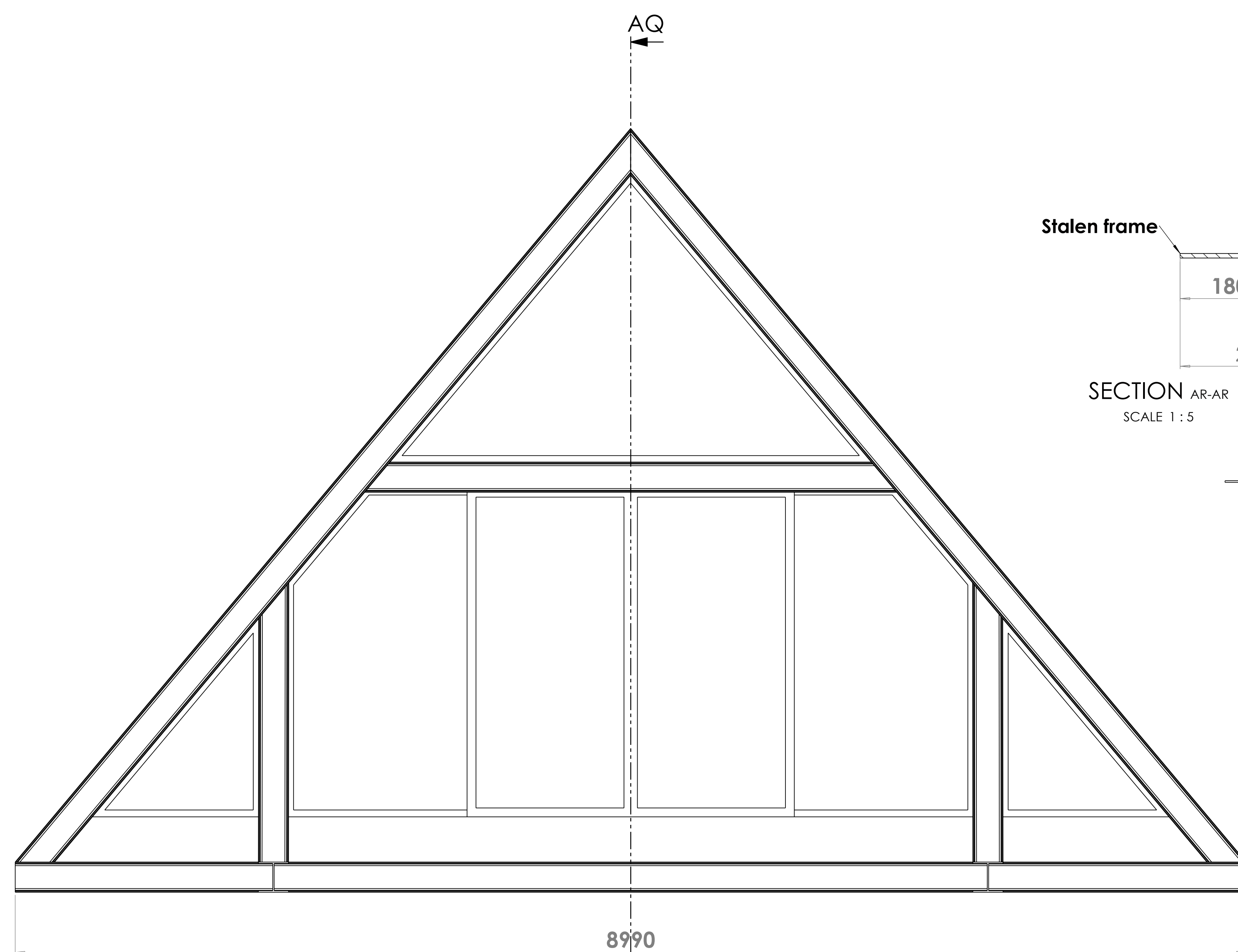
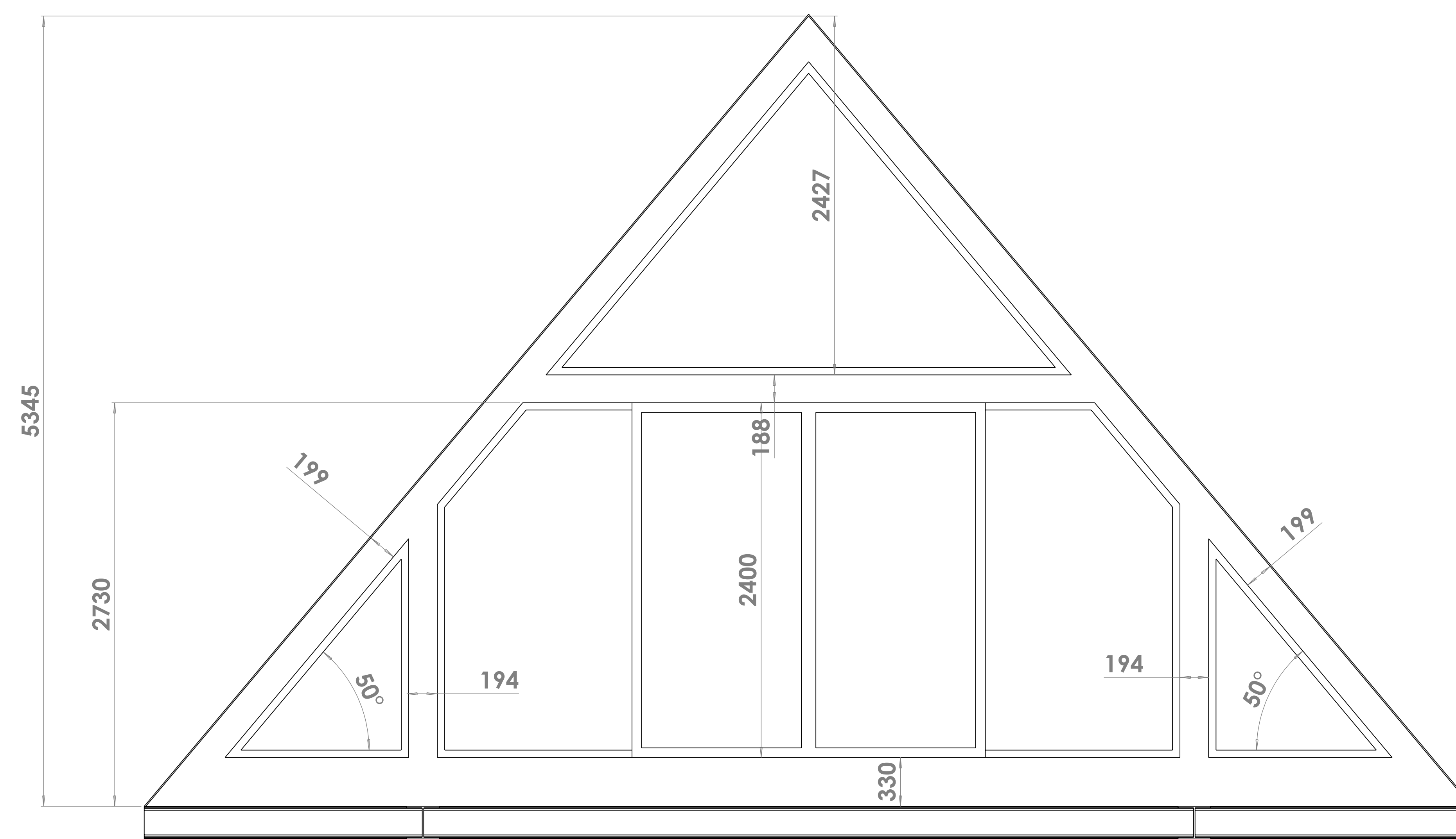
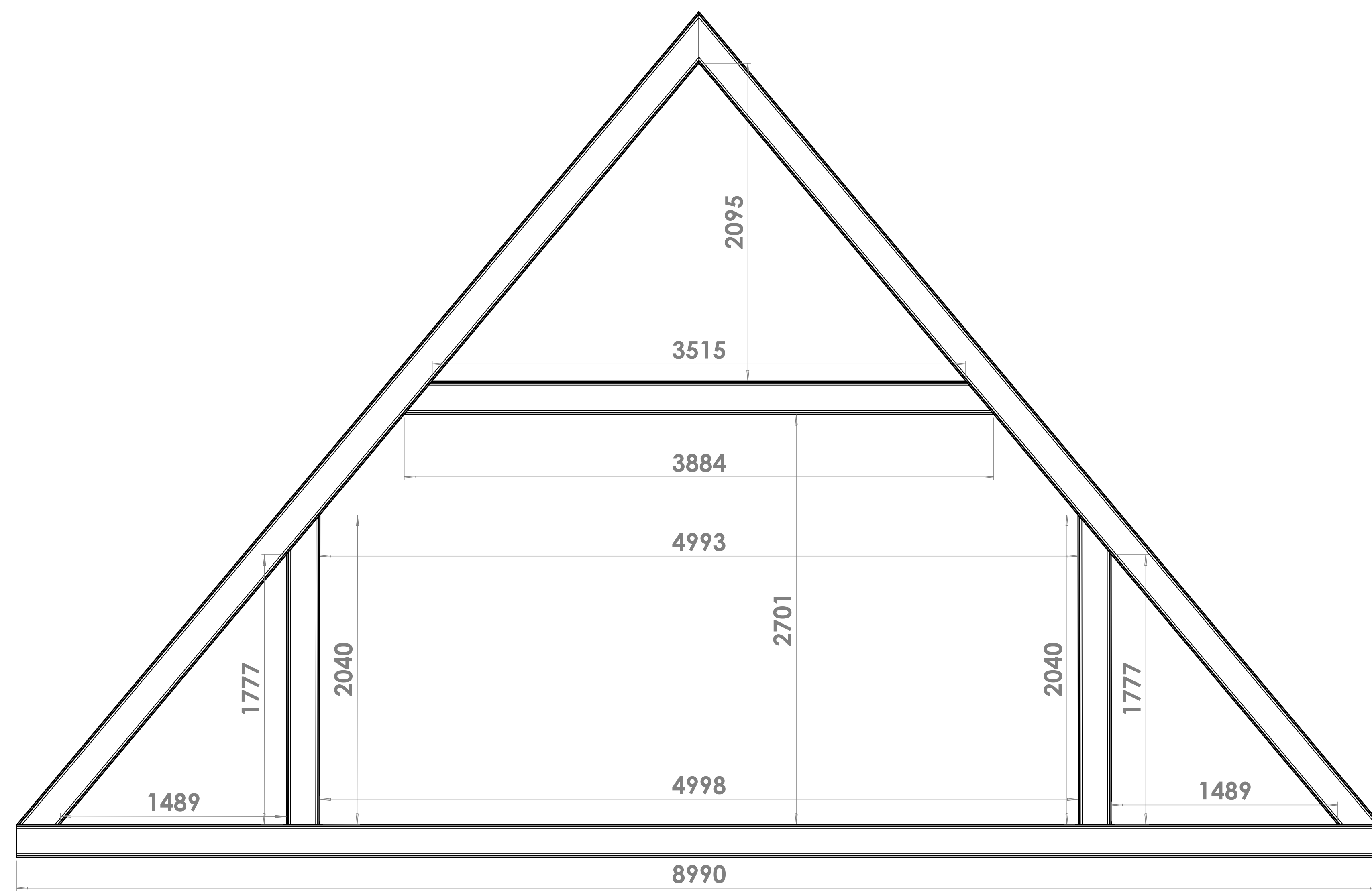
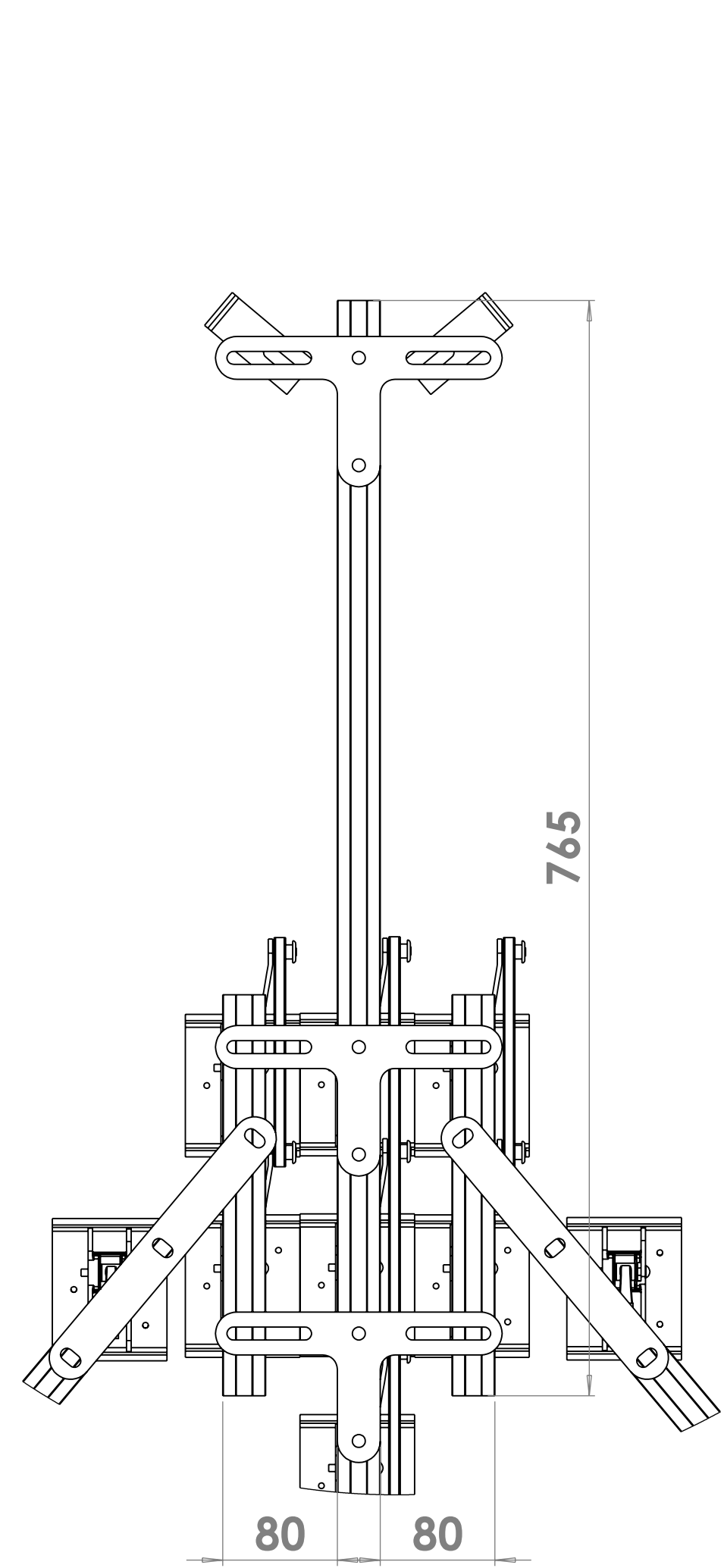


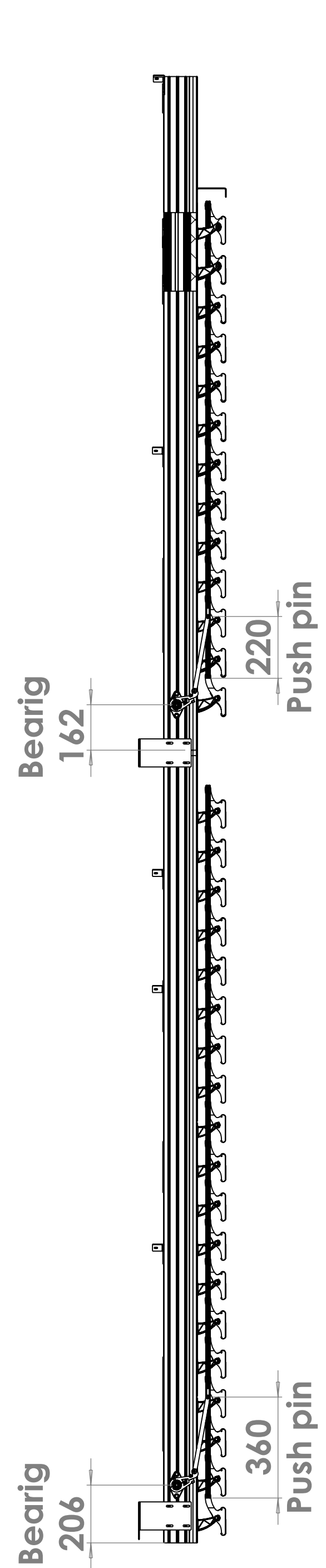
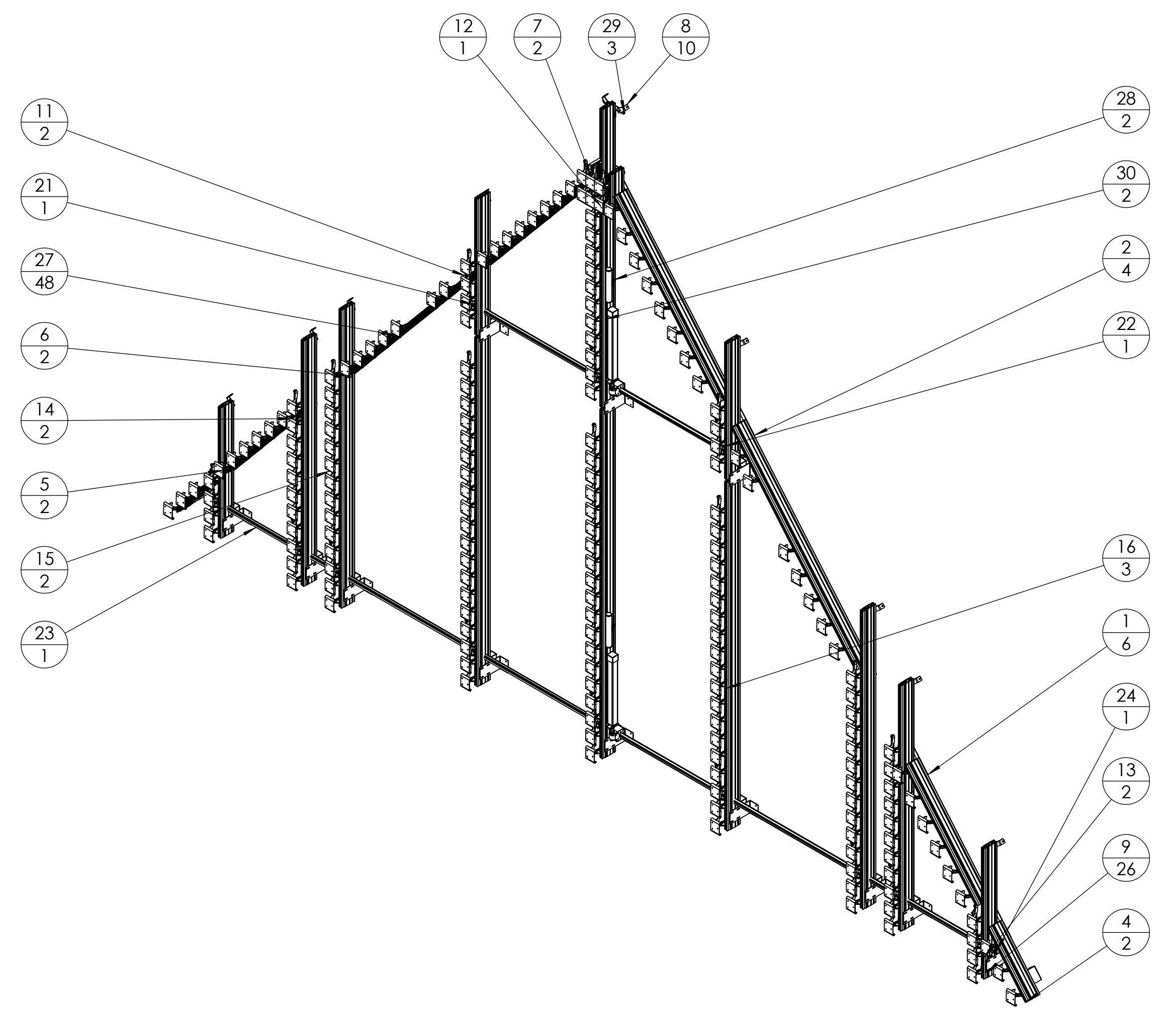
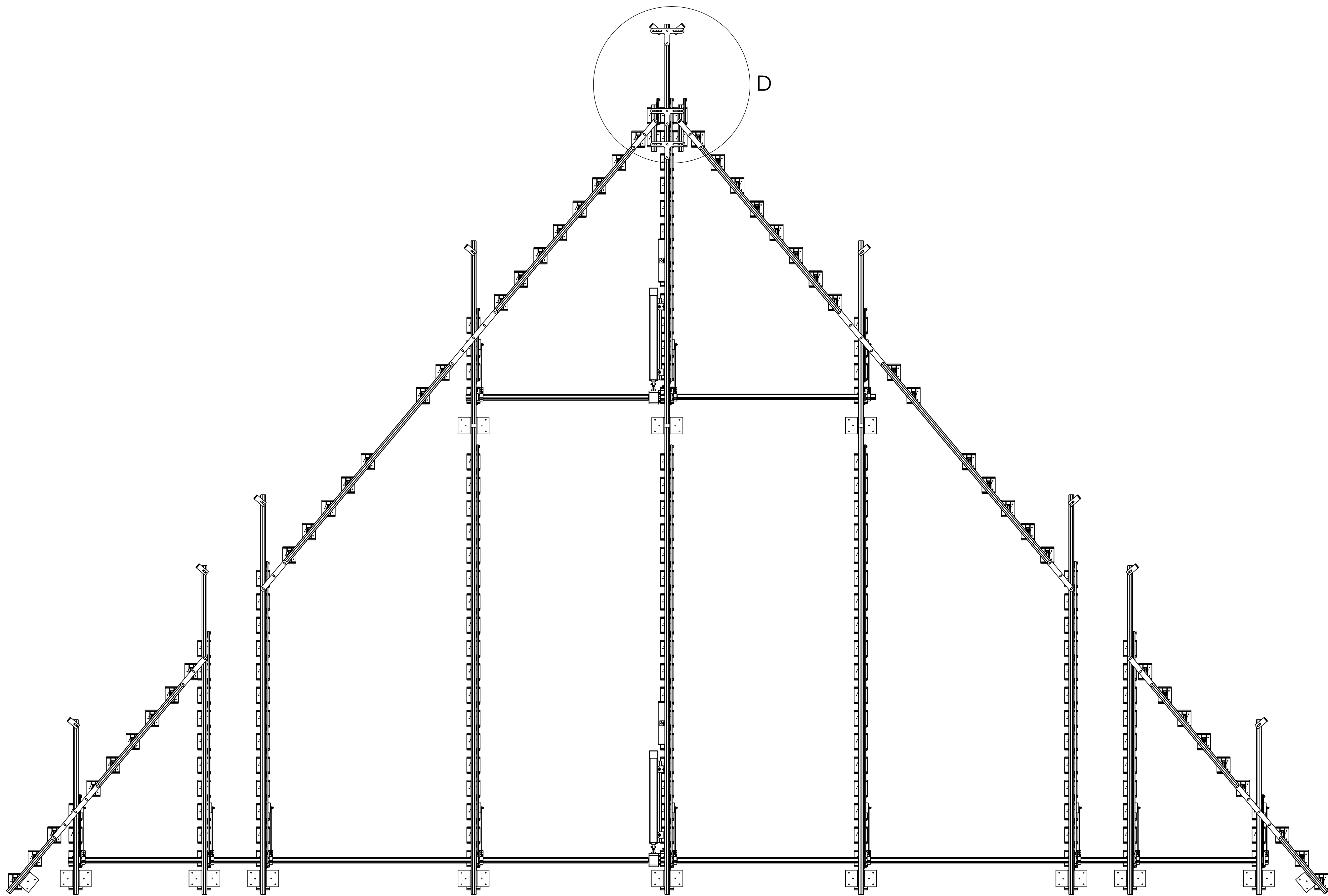
WF WITHOUT STEEL FRAME WITH BRACKETS

Front facade (Street/ Driveway) Frame U

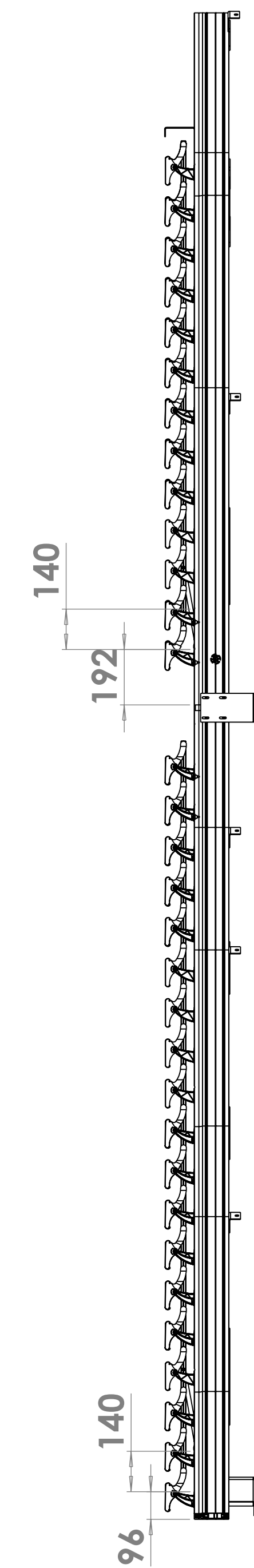
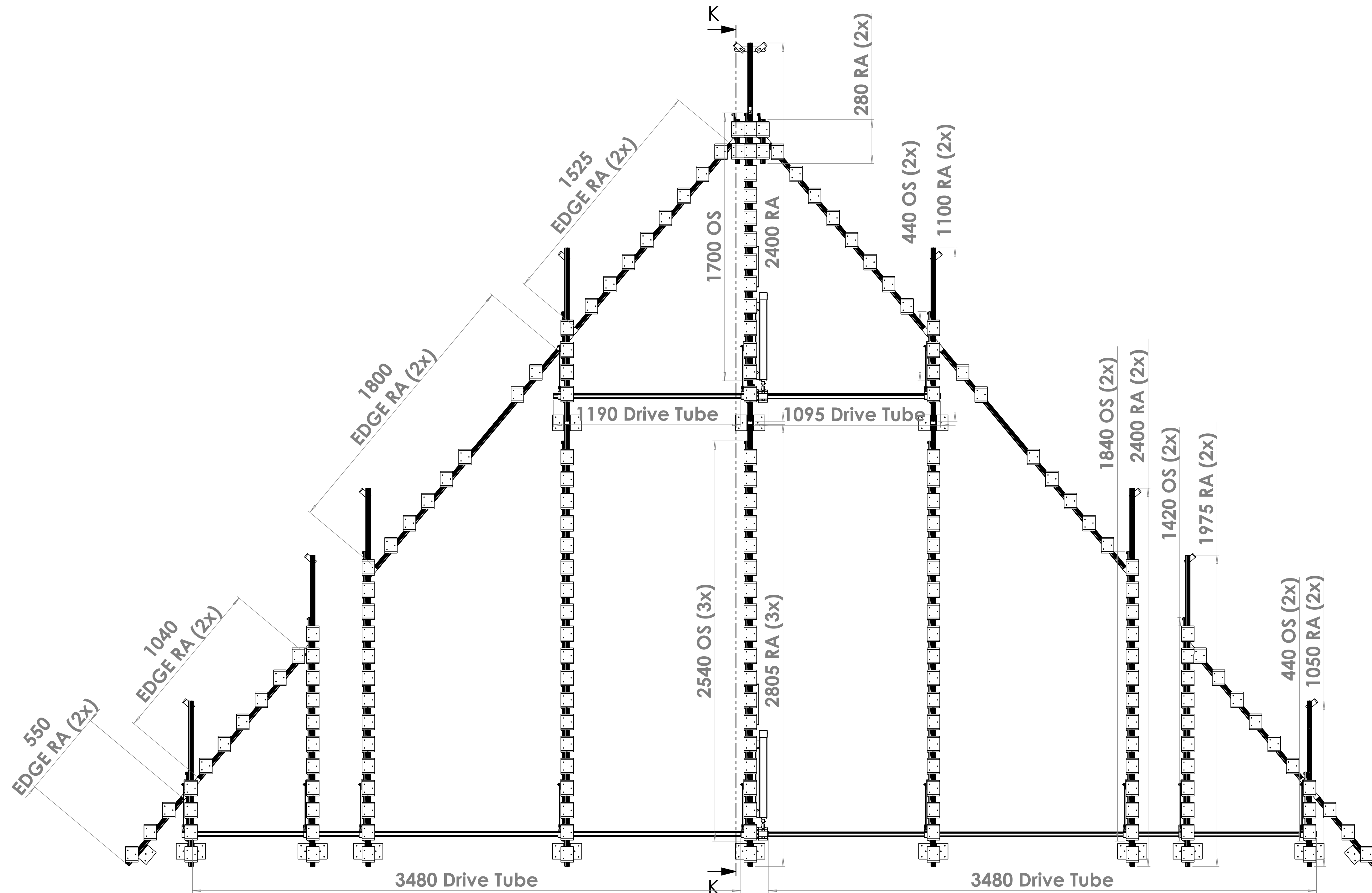
[illegible]



DETAIL D
SCALE 1:4



SECTION K-K



ITEM NO.	QTY.	SW-Part Number	DESCRIPTION	Comment 2
1	6	14 603	Edge Rack Arm Connect-strip 3 holes for M8 (L/R)	
2	4	14 725	Edge Rack Arm Connect-strip 5 holes for M8 (Center)	
3	2	2111073-01-120	Slave Rack Arm 120 mm L-System, Pitch 140 mm (96)	L=280
4	2	2111073-01-201	Box Edge Rack Arm 120 mm (L-System)	L=550
5	2	2111073-01-202	Box Edge Rack Arm 120 mm (L-System)	L=1040
6	2	2111073-01-203	Box Edge Rack Arm 120 mm (L-System)	L=1800
7	2	2111073-01-204	Box Edge Rack Arm 120 mm (L-System)	L=1525
8	10	2111073-01-301	Angle bracket 75x40x30x3 M8 slot	L=30
9	26	2111073-01-302	RA 120 mm Bracket	L=
10	1	2111073-01-305	Fixed Louver Bracket	L=
11	2	2111073-02-110	Rack Arm 120 mm L-System, Pitch 140 mm (192)	L=1100
12	1	2111073-02-110	Rack Arm 120 mm L-System, Pitch 140 mm (192)	L=2400
13	2	2111073-03-100	Rack Arm 120 mm L-System, Pitch 140 mm (96)	L=1050
14	2	2111073-03-100	Rack Arm 120 mm L-System, Pitch 140 mm (96)	L=1975
15	2	2111073-03-100	Rack Arm 120 mm L-System, Pitch 140 mm (96)	L=2400
16	3	2111073-03-100	Rack Arm 120 mm L-System, Pitch 140 mm (96)	L=2805
17	19	2111073-03-401	153W Louver	L=See DWG
18	14	2111073-03-402	153W Louver	L=See DWG
19	11	2111073-03-403	153W Louver	L=See DWG
20	11	2111073-03-404	153W Louver	L=See DWG
21	1	2111073-03-501	Drive tube 35 mm	L=1190
22	1	2111073-03-502	Drive tube 35 mm	L=1095
23	1	2111073-03-503	Drive tube 35 mm	L=3480
24	1	2111073-03-504	Drive tube 35 mm	L=3480
25	2	28 102	Somfy LS40 VULCAN Motor 13/10/230V, 3m white cable	
26	2	28 933	Hirschmann Set STAK/STAS-3 (Stak/Stas/clamp)	
27	48	45 361	Wood Clip	
28	2	58 988	Box	
29	3	M8 Cross Bracket	Edge RA Cross Bracket	
30	2	Motor kit L-system 120 mm Hardwired	Motor Kit 13:1 Hardwired RA 120 mm	

FASTENERS FOR INSTALLATION EXCLUDED (third party)				FASTENERS FOR SYSTEM ASSEMBLY INCLUDED			
MATERIAL	CUSTOMER	DATE	24-2-2023	RACK ARMS & PARTS	SCALE	1:15	RAL 9005 fn Str SD
DESCRIPTION	PROJECT NR	ENGINEER	J.B.	LOUVERS	STATE	Approved	WRC untreated
2111073	2111073	QTY	133W	PLASTIC PARTS	REV	01	Black
2111073-01-120	2111073-01-120	QTY	133W	PLASTIC PARTS	REV	01	Black
2111073-01-201	2111073-01-201	QTY	133W	PLASTIC PARTS	REV	01	Black
2111073-01-202	2111073-01-202	QTY	133W	PLASTIC PARTS	REV	01	Black
2111073-01-203	2111073-01-203	QTY	133W	PLASTIC PARTS	REV	01	Black
2111073-01-204	2111073-01-204	QTY	133W	PLASTIC PARTS	REV	01	Black
2111073-01-301	2111073-01-301	QTY	133W	PLASTIC PARTS	REV	01	Black
2111073-01-302	2111073-01-302	QTY	133W	PLASTIC PARTS	REV	01	Black
2111073-01-305	2111073-01-305	QTY	133W	PLASTIC PARTS	REV	01	Black
2111073-02-110	2111073-02-110	QTY	133W	PLASTIC PARTS	REV	01	Black
2111073-03-100	2111073-03-100	QTY	133W	PLASTIC PARTS	REV	01	Black
2111073-03-401	2111073-03-401	QTY	133W	PLASTIC PARTS	REV	01	Black
2111073-03-402	2111073-03-402	QTY	133W	PLASTIC PARTS	REV	01	Black
2111073-03-403	2111073-03-403	QTY	133W	PLASTIC PARTS	REV	01	Black
2111073-03-404	2111073-03-404	QTY	133W	PLASTIC PARTS	REV	01	Black
2111073-03-501	2111073-03-501	QTY	133W	PLASTIC PARTS	REV	01	Black
2111073-03-502	2111073-03-502	QTY	133W	PLASTIC PARTS	REV	01	Black
2111073-03-503	2111073-03-503	QTY	133W	PLASTIC PARTS	REV	01	Black
2111073-03-504	2111073-03-504	QTY	133W	PLASTIC PARTS	REV	01	Black
28 102	28 102	QTY	133W	PLASTIC PARTS	REV	01	Black
28 933	28 933	QTY	133W	PLASTIC PARTS	REV	01	Black
45 361	45 361	QTY	133W	PLASTIC PARTS	REV	01	Black
58 988	58 988	QTY	133W	PLASTIC PARTS	REV	01	Black
M8 Cross Bracket	M8 Cross Bracket	QTY	133W	PLASTIC PARTS	REV	01	Black
Motor kit L-system 120 mm Hardwired	Motor kit L-system 120 mm Hardwired	QTY	133W	PLASTIC PARTS	REV	01	Black



CLOSED CENTRE

DETAIL D
SCALE 1 : 5

CLOSED ONDER

57 Ruimte tot kozijn

15

6

90

30

DETAIL C
SCALE 1:5

**CLOSED
ONDER**

57
Ruimte
tot kozijn

265

DETAIL C

SCALE 1 : 5

Bottom RA 9

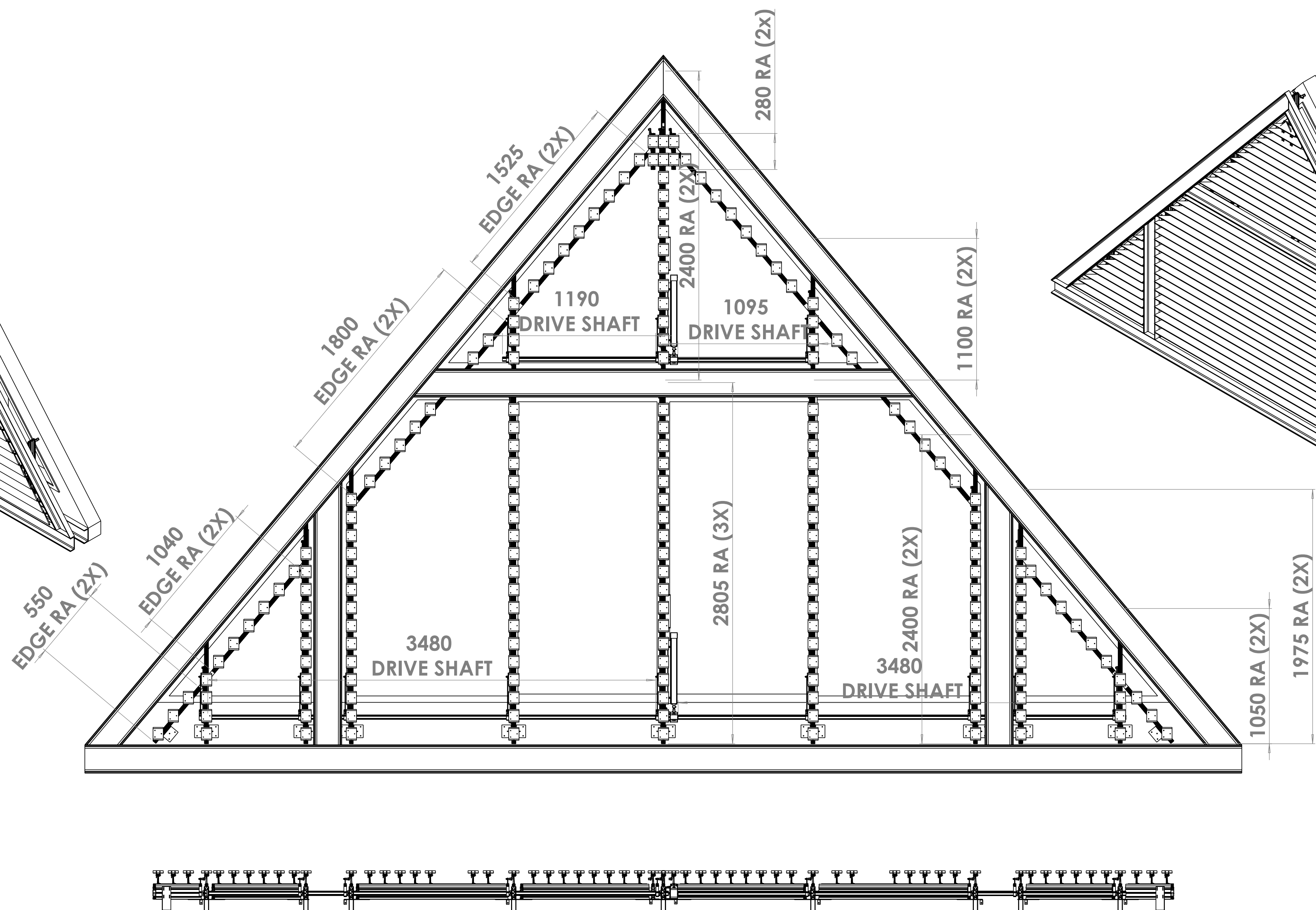
265

9

DETAIL c

SCALE 1 : 5

Fixed Louver
Adjust Wood Clips to
louvers at work when they
stick outside louvers



CLOSED CENTRE

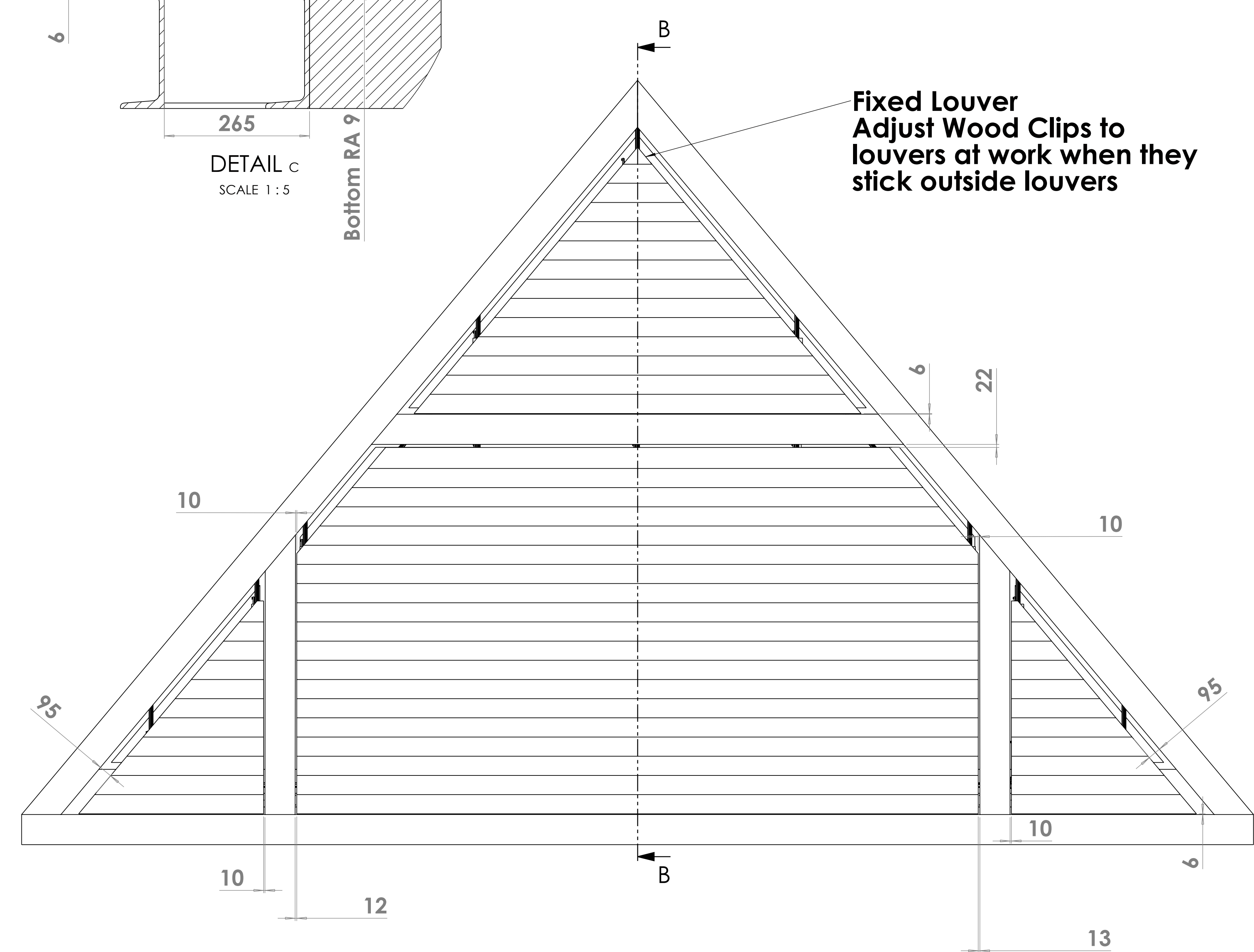
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31

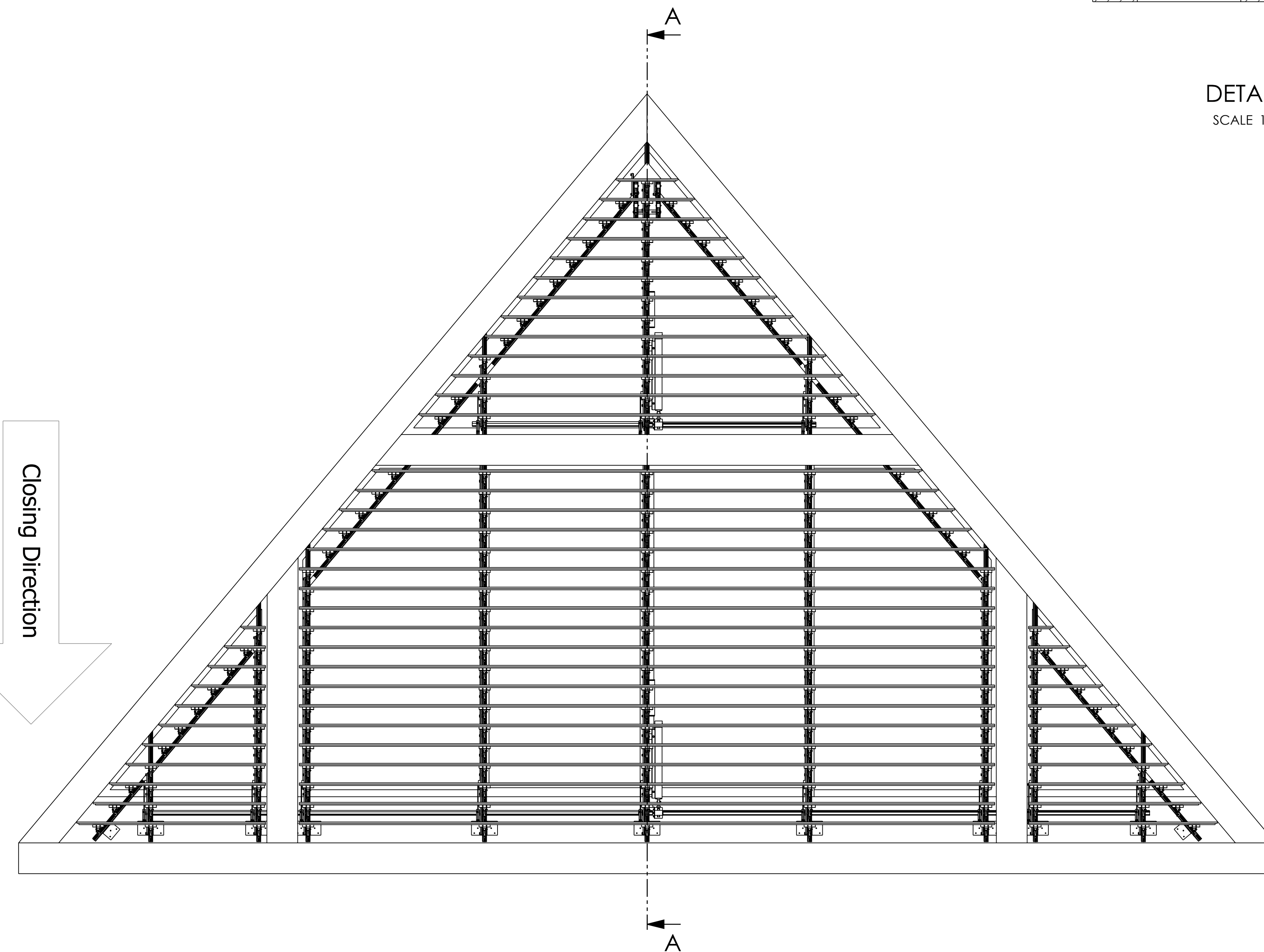
DETAIL E
SCALE 1 : 5

**CLOS
BOTT**

DETAIL F
SCALE 1 : 5



Closing Direction

[illegible]

